

# Technical Information

## Frimpeks UV Curable Varnishes

### 12305 UV COATINGS FLEXO GLOSS 12105-PVC

#### Product Information:

12305 is a UV curable topcoat specially designed to work on Flexographic applications. Typically this coating has outstanding flow and leveling properties and has excellent curing capability. It creates an even, smooth surface with high gloss and high scuff resistance, with superior flexibility for scoring and folding.

#### Typical End Use

Magazine, Posters, Brochures, Leaflets, Packaging, PVC

#### Typical Properties

Low Viscosity, Solvent Free, can be further processed immediately

#### At a Glance

Gluable/Imprintable	No
Flexibility	Very Good
Suitable Hot Stamping	No
Suitable for In-Line	Yes
Can be Applied via Pump	Yes
Suitable Direct Food Contact	No

#### Technical Data

Viscosity @ 22°C Brookfield	100 – 300 cps	Liquid Appearance	Hazy
Viscosity @ 22°C Ford Cup	50 – 60 sec	Odor	Typical
Reactivity with 120 W/cm <sup>2</sup> Lamp	60mj	Cured Appearance	Clear film
Solid Content	100 %	Gloss	90+ at 60° Reflection

#### Recommended Application

This coating is designed to be applied through various application systems including roller coater, flexo, letterpress, and roll-to-roll offset presses.

To get the optimal gloss the recommended application is app 3-4 Gr/m<sup>2</sup>

#### Processing

Mix well before use, making sure that equipment is clean in order to avoid contamination from other materials

#### Equipment and Drying

This coating is designed to be cured at 60mj with 1-120 Watt/cm<sup>2</sup> lamp. Greater press speed and curing capability may be achieved with additional UV lamps. Substrate may also have an effect on cure speed. Always test coating for compatibility with ink systems, substrates and for sufficient cure before general use.

#### Cleaning

Appliance and other equipment can be cleaned with alcohol or other UV cleaning products.

#### Shelf Life and Storage Conditions

UV Products must be stored tightly closed, away from sunlight, avoiding temperatures higher than 50°C. UV Products are packaged leaving sufficient air space to prevent accidental polymerization of the product.

NORMAL STORAGE DURATION: 1 year

#### Safety

UV Products are generally considered to be non-toxicological. However during handling and use the user should avoid inhalation of vapors as well as direct eye or skin contact. UV products can be an irritant to skin and eyes, wash immediately with soap and water if there is direct contact. Protective eyewear and latex gloves are recommended while using this product. Consult the SDS for additional handling and safety information.

#### Packaging

This product is available in:  
20 Kg pails  
200 Kg Iron Drums  
1000 KG IBC

#### Transportation

Not dangerous goods. Can be transported in freezing temperatures but product should be brought to room temperature prior to use.

#### Disclaimer:

The statements listed on this publication are according to our best knowledge. The statements do not exonerate the user from their own responsibility to determine that our products are suitable for their processes. They are intended to inform and advise and are subject to influence from the technical process. This edition of July 27, 2015, replaces all previous editions. With the present edition all older editions are null and void.

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