

# Frimpeks UV Curable Varnishes <br> 13119UV COATINGS SCREEN GLOSS 13112-HV 

## Product Information

13119 is a UV curable coating specially designed for Screen applications. It can be used on both Rotary and Flatbed Screen applications. Typically this coating has outstanding flow and leveling properties and has excellent curing capability. It creates an even, smooth surface with high gloss and high scuff resistance.

Typical End Use

Magazines, Posters, Brochures, Leaflets, Labels

## Typical Properties

High Viscosity, Solvent Free, can be further processed immediately

## At a Glance

Gluable/Imprintable
Flexibility
Suitable Hot Stamping
Recommended Mesh
Can be Applied via Screen
Suitable Direct Food Contact
No
Very Good
No
120/165/185
Yes
No

## Technical Data

Viscosity @ $22^{\circ} \mathrm{C}$ Ford Cup Reactivity with $120 \mathrm{~W} / \mathrm{cm}^{2}$ Lamp Solid Content

86-95 sec
$80 \mathrm{mj} / \mathrm{cm}^{2}$ 100\%

## Recommended Application

This coating is designed to for Screen applications. It can be used in both Rotary and Flatbed Screen applications.

Recommended application is approximately $7-10 \mathrm{gr} / \mathrm{m}^{2}$ in order to get the optimal performance and gloss.

## Processing

Stir properly for longer time under high shear, making sure that equipment is clean in order to avoid contamination from other materials.

## Equipment and Drying

This coating is designed to be cured at $80 \mathrm{mj} / \mathrm{cm}^{2}$ with 1-120 Watt/cm² lamp. Greater press speed and curing capability may be achieved with additional UV lamps. Substrate may also have an effect on cure speed. Always test coating for compatibility with ink systems, substrates and for sufficient cure before general use.

## Cleaning

Appliance and other equipment can be cleaned with alcohol or other UV cleaning products.

| Liquid Appearance | Hazy |
| :--- | :--- |
| Odor | Typical |
| Cured Appearance | Clear film |
| Gloss | $90+$ at $60^{\circ}$ Reflection |

## Shelf Life and Storage Conditions

UV Products must be stored tightly closed, away from sunlight. The optimal storage temperature is between $5^{\circ} \mathrm{C}$ and $35^{\circ} \mathrm{C}$. UV Products are packaged leaving sufficient air space to prevent accidental polymerization of the product. NORMAL STORAGE DURATION: 1 year

## Safety

UV Products are generally considered to be non-toxicological. However during handling and use the user should avoid inhalation of vapors as well as direct eye or skin contact. UV products can be an irritant to skin and eyes, wash immediately with soap and water if there is direct contact. Protective eyewear and latex gloves are recommended while using this product. Consult the SDS for additional handling and safety information.

## Packaging

This product is available in:
20 KG pails
200 KG Iron Drums

## Transportation

Non-dangerous goods. Can be transported in freezing temperatures but product should be brought to room temperature prior to use.

