



# Frimpeks UV Curable Varnishes

101867 UV COATINGS FLEXO GLOSS 12118-FS/LV

### **Product Information**

101867 is a UV Curable gloss topcoat specially designed to work on Flexographic applications. Typically this coating has outstanding flow and leveling properties as well as excellent curing capability features. It creates an even, smooth surface with a gloss finish and high scuff resistance, with superior flexibility for scoring and folding.

# Typical End Use

Magazine, Posters, Brochures, Leaflets, Packaging, Labels

## **Typical Properties**

Low Viscosity, Fast Curing, Solvent Free, can be further processed immediately.

#### At a Glance

Gluable/Imprintable No Flexibility Very Good Suitable Hot Stamping Yes Suitable for In-Line Yes Can be Applied via Pump Yes Suitable Direct Food Contact No

## Technical Data

Viscosity @ 22°C Ford Cup  $30 - 40 \sec$ Reactivity with 120 W/cm<sup>2</sup>Lamp 50mi/cm<sup>2</sup> Solid Content 100%

# **Recommended Application**

This coating is designed to be applied through various application systems including roller coater, flexo, letterpress, and roll-to-roll offset presses.

Recommended application is approximately 3-4 gr/m<sup>2</sup> in order to get the optimal performance.

## **Processing**

Stir properly for longer time under high shear, making sure that equipment is clean in order to avoid contamination from other materials.

## **Equipment and Drying**

This coating is designed to be cured at 50mj/cm<sup>2</sup> with 1-120 Watt/cm<sup>2</sup> lamp. Greater press speed and curing capability may be achieved with additional UV lamps. Substrate may also have an effect on cure speed. Always test coating for compatibility with ink systems, substrates and for sufficient cure before general use.

#### Cleaning

Appliance and other equipment can be cleaned with alcohol or other UV cleaning products.

Liquid Appearance Hazy Yellow Odor Typical **Cured Appearance** Clear film

Gloss 90+ at 60° Reflection

## **Shelf Life and Storage Conditions**

UV Products must be stored tightly closed, away from sunlight. The optimal storage temperature is between 5°C and 35°C. UV Products are packaged leaving sufficient air space to prevent accidental polymerization of the product. NORMAL STORAGE DURATION: 1 year

## Safety

UV Products are generally considered to be non-toxicological. However during handling and use the user should avoid inhalation of vapors as well as direct eye or skin contact. UV products can be an irritant to skin and eyes, wash immediately with soap and water if there is direct contact. Protective eyewear and latex gloves are recommended while using this product. Consult the SDS for additional handling and safety information.

## **Packaging**

This product is available in: 20 KG pails 200 KG Iron Drums

# **Transportation**

Non-dangerous goods. Can be transported in freezing temperatures but product should be brought to room temperature prior to use.

#### Disclaimer:

The statements listed on this publication are according to our best knowledge. The statements do not exonerate the user from their own responsibility to determine that our products are suitable for their processes. They are intended to inform and advise and are subject to influence from the technical process. This edition of April 5, 2023 replaces all previous editions. With the present edition all older editions are null and void.

#### Frimpeks Kimya ve Etiket Sanayi Ticaret A.S.